

Split
Work Order ID 65323-1

Tuesday, January 11, 2011 1:23:34 PM

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Item ID: D3912-041

Accept

Revision ID:

Item Name: Eyebolt Receiver Assembly

Start Date: 1/12/2011 Start Qty: 6.00

Required Date: 1/25/2011 Req'd Qty: 6.00

Reference:

Approvals: Process Plan: *mf*

Date: 11-01-11

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run Start

Stop

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID Tool # Plan Code Accept Qty Reject Qty Reject Number Insp. Stamp

Draw Nbr Revision Nbr

D3912 B

100 Pick Kit

0.00



Packaging Memo

0.00

Packaging

110

0.00



Small Fab Memo

0.00

Small Fab

1-Assemble D3912-1/-3/-5 and install rivets as per dwg
TRIM RIVETS 1.250" LONG

2- Install helical, spring plunger and spring pin lanyard assy as per dwg

120

QC5- Inspect part completeness to step on W/O

0.00



QC Memo

0.00

Quality Control

SB 11/03/03

Ef 11/03/03 (2)

Ef 11/03/03 (2)

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Run Start

QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

170

Identify as per dwg & Stock Location: 507

0.00



Packaging

Memo

0.00

Packaging

180

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

644/3/3 2

11/03/03

MF

11-03-03

Print

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Work Order ID: 65323



Parent Item: D3912-041

Parent Item Name: Eyebolt Receiver Assembly

Start Date: 1/12/2011

Required Date: 1/25/2011

Start Qty: 6.00

Required Qty: 6.00

Comments: IPP RevA: new issue DD 09.11.18 verified by:EC IPP Rev:B
10.06.10 memo in seq110 ***IF PLUNGER GOES IN TO DEEP, INSTALL A
WASHER (AN960C516L) IF NECESSARY BETWEEN PLUNGER AND
D3912-1. YOU MAY HAVE TO ENLARGE WASHER HOLE FOR IT TO
FIT*** DD verf:JLM IPP REV:C AS PER REV B 10-08-05 JLM
VERIFIED:DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3912-1 Eyebolt		Manufactured	No			100	Each	1.0000	1	6		1/11/03/01 B65612 (6x)	
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				FG095				1					
				63670				1					
D3912-3 Eyebolt Block		Manufactured	No			100	Each	0.0000	2	12		1/11/03/01 B65614 (4x)	
D3912-5 Eyebolt Plate		Manufactured	No			100	Each	4.0000	2	12		1/11/03/01 B65616 (7x) B66160 (5x)	
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				ST096				4					
				61836				4					
D3801-1 Hand Retractable Spring Plunger		Manufactured	No				Each	7.0000	1	6		1/11/03/01 B65630 (4x)	
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				ST088				7					
				40736				1					
				56905				6					

Print

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Work Order ID: 65323

Parent Item: D3912-041

Parent Item Name: Eyebolt Receiver Assembly



Start Date: 1/12/2011

Required Date: 1/25/2011

Start Qty: 6.00

Required Qty: 6.00

MS20615-4M20

Purchased

No

100

Each

194.0000

8

48



RIVET

Location

Loc Qty

Loc Code

ST323

194

114808

26

115054

168

Each

88.0000

1

6

MS21209-F615

Purchased

No



Heli-Coil

Location

Loc Qty

Loc Code

ST305

88

108170

67

108244

21

Each

318.0000

1

6

NAS1149F0332P

Purchased

No



WASHER

Location

Loc Qty

Loc Code

ST275

318

18057

318

Handwritten: 1/19/03/03
M119045 (322)

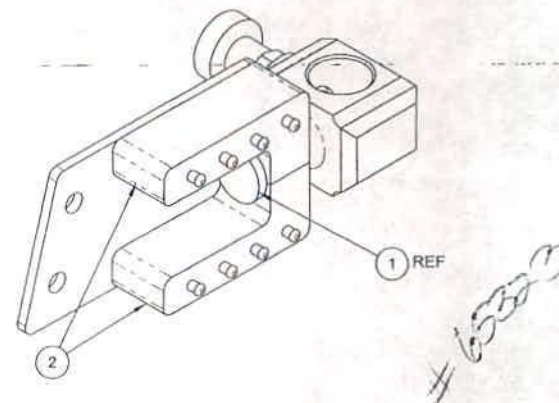
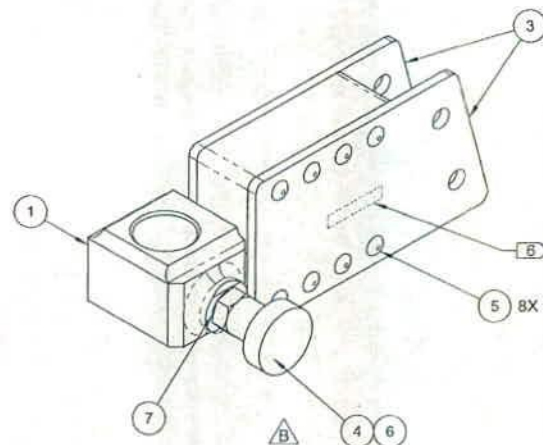
Handwritten: 1/19/03/01

Handwritten: 6

Handwritten: 1/19/03/03

Handwritten: OK of 11.03.03
M110139 (42)

ITEM	QTY -041	P/N	DESCRIPTION
	X	D3912-041	EYEBOLT RECEIVER ASSY
1	1	D3912-1	EYEBOLT
2	2	D3912-3	EYEBOLT BLOCK
3	2	D3912-5	EYEBOLT PLATE
4	1	D3801-1	SPRING PLUNGER
5	8	MS20615-4M20	RIVET
6	1	MS21209-F615	HELICAL
7	1	NAS1149F0332P	WASHER



SUPPLEMENTAL ISO VIEW
(EYEBOLT PLATE REMOVED
TO SHOW INTERIOR FEATURES)

D3912-041 EYEBOLT RECEIVER ASSY

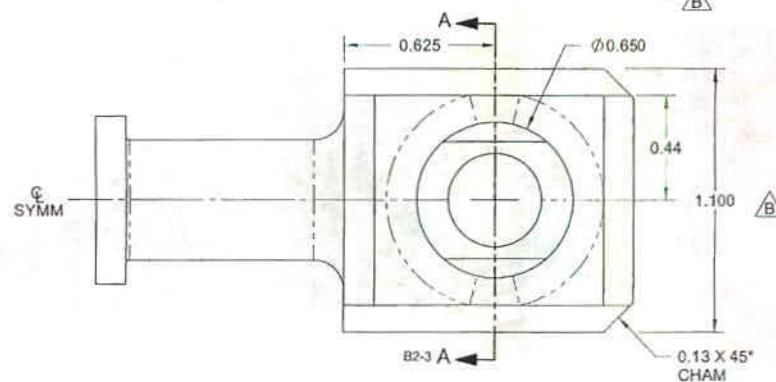
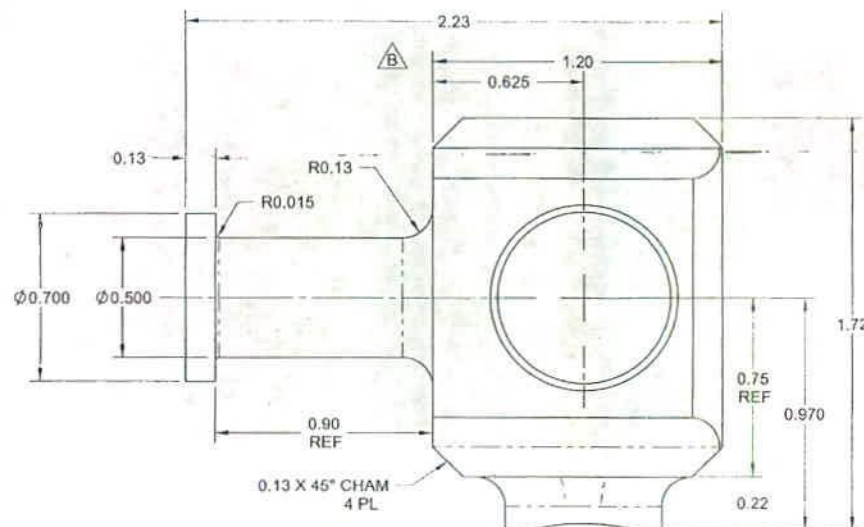
NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N D3912-041 USING FINE POINT PERMANENT INK MARKER
- 7) WEIGHT -041: 1.58 lbs

RELEASED
2010-07-16

REV. B	D3801-1 WAS D3810-1 SPRING PLUNGER; D4028-041 RMV; MS21209-F615 WAS MS21209-C610 HELICAL; (1) WASHER NAS1149C0863R ADDED, BOSS ADDED TO D3912-1.	JPH	10.06.28
A	NEW ISSUE	JPH	10.03.04
REV.	DESCRIPTION	BY	DATE
DESIGN			
DRAWN			
CHECKED			
MFG. APPR.			
APPROVED			
DE APPR.			
DATE	10.06.28		

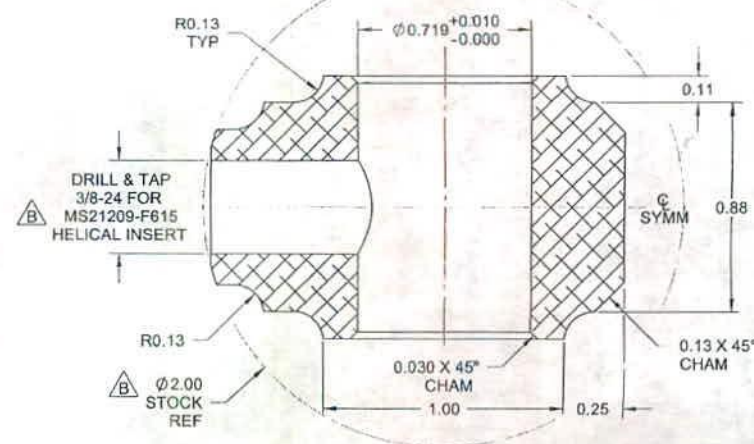
DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWING NO. D3912	REV. B
TITLE EYEBOLT RECEIVER ASSY	SHEET 1 OF 3
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D3912-1 EYEBOLT

NOTES:

- 1) MATERIAL: 303/304/316 STAINLESS STEEL ROUND BAR, PER ASTM A276 OR ASTM A582
REF DART SPEC M303R OR M304R
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: ID AT ASSEMBLY
- 7) WEIGHT: 0.45 lbs



SECTION A-A B6-3

RELEASED
2010-07-16

DESIGN	AS	DART AEROSPACE LTD	REV. B
DRAWN	AS	HAWKESBURY, ONTARIO, CANADA	
CHECKED	AS	DRAWING NO.	SHEET 2 OF 3
MFG. APPR.	AS	D3912	SCALE
APPROVED	AS	TITLE	NTS
DE APPR.	AS	EYEBOLT RECEIVER ASSY	
DATE	10.06.28	COPYRIGHT © 2010 BY DART AEROSPACE LTD	
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